

เอกสารแนบ 6

เอกสารสอบเทียบเครื่องมือที่ใช้ในการวิเคราะห์

Continuation of Certificate of Calibration Number CDT-181-67

Page 2 of 2 Pages

Result of Calibration: ☒ Without Adjustment ☐ With Adjustment

Calibration Range: 20 °C to 30 °C

Function:

Table 1: This equipment was connected with temperature sensor Model: HI7662-W, S/N: 0615024N.
Dimension: Diameter 3 mm., Length 116 mm.

Immersion Depth (mm)	Standard Reading (°C)	UUC Reading (°C)	Error (°C)	Uncertainty (°C)
110	20.040	20.1	0.1	0.099
110	25.037	25.1	0.1	0.099
110	30.034	30.1	0.1	0.099

UUC*: Unit Under Calibration

End of Certificate of Calibration



CERTIFICATE OF CALIBRATION

Certificate No. : CDT-181-67

Page 1 of 2 Pages

MEASUREMENT ITEM

: Digital Thermometer with Temperature Sensor

: HANNA INSTRUMENTS

: HI5521

: 04160019101

: -

: Used item

: OKLA Testing and Consulting Service Co., Ltd.

: 67/35-36 Floor 3, Soi Petchkasem 7/1,

Petchkasem Rd, Watthapra, Bangkokkay, Bangkok 10600.

RECEIVED DATE

: 04 Nov 2024

MEASUREMENT DATE

: 07 Nov 2024

ISSUE DATE

: 11 Nov 2024

ENVIRONMENTAL CONDITIONS:

Ambient condition in the laboratory are as follow:

Temperature : 23.0 ± 3.0 °C

Relative Humidity : 55.0 ± 15.0 %RH

NOTED: The certificate is valid only to the item calibrated on date and place of calibration.

TABULATION OF RESULTS:

The table on next page give the measured values.

Calibrated by:
☐ Mr. Sorawit Thachalad
☐ Miss Jitiraporn Lertsomphol
☒ Miss Ruangrumpai Phoommit



Approved sign

Calibration procedure:
The temperature calibration was done by In-House calibration method as WI-CL-001 according to comparison method with standard digital temperature indicator and standard temperature probe. The temperature scale use was based on ITS-90.

Traceability:
The measurement results are traceable to the international system of units (SI) through National Institute of Metrology Thailand (NIMT) Certificate number: TT-0047-24, Certificate number: ER-0113-24

Reference Used During Calibration:

1. Standard Temperature Probe
Model: STS-100 A500, Serial No.: 667682 09,
Due date: 26 Mar 2025
2. Digital Temperature Indicator
Model: DTI-1000-A MK II, Serial No.: 671407-00591 Due date: 21 Oct 2025

Uncertainty of Measurement:

The reported uncertainty of measurement is based on the standard uncertainty multiplied by a coverage factor k=2, Which for a normal distribution corresponds to a coverage probability of approximately 95%. The standard uncertainty has been determined in accordance with the GUM "Evaluation of measurement data - Guide to the expression of uncertainty in measurement"

Calibration Results

Certificate No. : WK2402-300-865

Page 2 of 2

Calibration Result of the Accuracy

Function : Dissolved Oxygen Measurement at 25 °C
Resolution : 0.01 mg/L

Unit : mg/L

STD Solution	UUC Reading		Error	Uncertainty (± mg/L)
	Before Adjustment	After Adjustment		
0.00	0.32	0.00	0.00	0.15
8.40	9.15	8.37	-0.03	0.33
8.70	9.01	8.65	-0.05	0.33
9.00	9.24	8.92	-0.08	0.33

() Without Adjustment (X) After Adjustment

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**** End of Certificate****

Certificate of Calibration

Certificate No.: WK2402-300-865

Page 1 of 2

Customer : OKLA TESTING & CONSULTING SERVICE CO., LTD.
67/35-36, 3rd Floor, Petchkasem 7/1, Petchkasem Rd.,
Wattthapra, Bangkok Yai, Bangkok 10600 Thailand.

Instrument : Dissolved Oxygen	Ambient Temperature : (25.0 ± 2) °C
Manufacturer : HANNA	Humidity : (50.0 ± 15) %RH
Model : HI5421	Received Date : 27-Feb-24
Serial No. : 04240005101	Calibrated Date : 27-Feb-24
Identity No. : KC1A11T8H	Issued Date : 27-Feb-24
Range : See to data	Calibrated Location : In Lab
Resolution : See to data	
Calibration Method : CP-WK-C03	

Reference standard instruments :

Instrument	Serial No.	Certificate No.	Due Date	Traceability to
Zero Oxygen Solution	HI7040L	S0115/20	30-Aug-25	NIST
DO Meter	874477	WK2305-300-241	25-May-24	WK Electric Co., Ltd.
Digital Thermometer	WK-CT-025	WK2402-300-25	25-Feb-25	WK Electric Co., Ltd.

NIST : National Institute of Standard and Technology.

This result calibrate was found accurate as shown on date place of calibrate only
This certificate is traceability to th International System of Unit (SI)

The reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence approximately 95 %

Calibrated by : Mr. Usa Phuangphiphat

Approved

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Certificate No. : MT24-5501

Page : 2 of 2

Result : Without adjustment

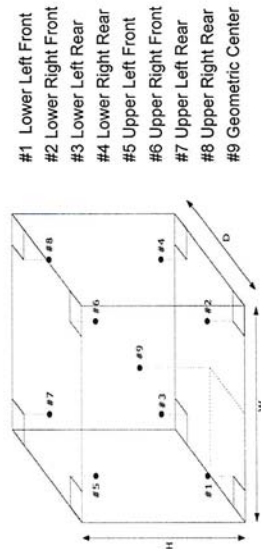
Resolution : 0.1 °C

Function : Temperature measurement

Calibration point : 104, 140, 160, 180 °C

Calibration point (°C)	Temperature of UUC* at each position (°C)									Uncertainty of measurement (+/- °C)
	Ch.1	Ch.2	Ch.3	Ch.4	Ch.5	Ch.6	Ch.7	Ch.8	Ch.9	
104	104.456	104.237	105.035	104.871	104.694	105.043	104.255	104.486	104.956	0.67
140	141.286	140.733	141.403	141.502	140.674	141.611	139.677	141.949	141.131	0.87
160	161.706	160.284	161.505	161.802	160.657	161.912	159.449	161.991	161.106	0.91
180	181.164	179.786	180.990	181.272	180.128	181.374	178.909	181.619	180.617	0.90

Setting temperature (°C)	Indicating Temperature (°C)	Measured stability (+/- °C)	Measured uniformity (°C)	Overall variation (°C)
104.0	104.1 to 104.3	0.53	1.0	1.6
140.0	140.1 to 140.3	0.61	2.1	3.1
160.0	160.1 to 160.3	0.65	2.1	3.6
180.0	180.1 to 180.3	0.64	2.2	3.6



Front view

UUC* = Unit under calibration
Uniformity = Maximum and Minimum difference of measured temperature at any probes and the measured temperature at the reference and same time.
Overall Variation = Difference of temperature value between the maximum and minimum any time.
Stability = One half of the maximum difference of measured temperatures at any one probe.

Certificate of Calibration

Certificate No. : MT24-5501

Page : 1 of 2

Customer : บริษัท โกลา เทคโนโลยี แอนด์คอนโซลิ่ง เซอร์วิส จำกัด
Address : 67/35-36 ชั้น 3 ซอยเพชรเกษม 7/1 แขวงวัดท่าพระ เขตบางกอกใหญ่ กรุงเทพมหานคร 10600

Description : Drying Oven
Manufacturer : N/A
Model : SOV70B
Serial No. : KWF2021021902
Identification No. : OKLA-LAB-013/170621
Calibration Place : Laboratory

Order No. : 2026/24
Received date : Jun 24, 2024
Calibration date : Jun 24, 2024
Environment Condition :
Temperature : (25+/-10) °C
Humidity : (50+/-30) %RH

Calibration Method : Calibration were conducted using In-house calibration procedure CP-MT-006 According to comparison with LXI Data Acquisition Switch Unit with sensor. The calibration methods based on Euramet Calibration Guide No.20 - guidelines on the Calibration of Temperature and/or Humidity Controlled Enclosures.

Reference Standard Instruments :

Instrument	Model	Serial No.	Certificate No.	Due Date
LXI Data Acquisition Switch Unit with Sensor	34972A	MY57003222	MT23-5938	Oct 05, 2024

The effect that the result relate only to the items calibrated. It was found accurate as shown on date and place of calibration only.

Traceability : This measurement are traceable to the International System of Unit (SI), through National Institute of Metrology Thailand (NIMT)



The reported expanded uncertainty of measurement was based on standard uncertainty multiplied by coverage factor k = 2, providing a level of confidence of not less than 95%

Calibrated

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Certificate of Calibration

Certificate No. : 67-400117-1

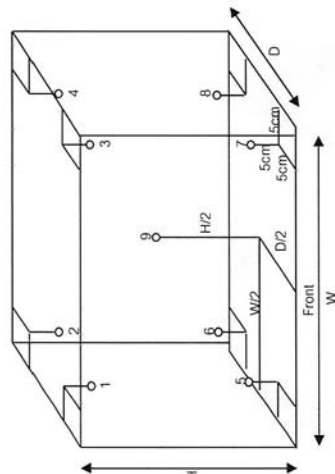
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.								Uncertainty (± °C)
			1	2	3	4	5	6	7	8	
20.0	20.0	20.0	20.46	20.25	19.60	19.58	19.84	19.64	19.45	19.59	20.01
											0.34

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
20.0	20.0	20.0	0.589	0.073	1.129

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- o O -

Certificate of Calibration

Certificate No. : 67-400117-1

Page : 1 of 2

Submitted by : Okla Testing & Consulting Service Co., Ltd.

67/35-36, 3rd Floor, Petchkasem 7/1, Petchkasem Rd.,

Wathapra, Bangkok Yai, Bangkok 10600 Thailand

Equipment : Temperature controlled enclosure (Incubator)

Manufacturer : S-Cool

Model : SM 61 M

Range : N/A °C

Resolution : 0.1 °C

Serial No. : 18021147

ID No. : OKLA-LAB-011/190

Environment : On site calibration was carried out at the Laboratory.

Okla Testing & Consulting Service Co., Ltd.

Ambient Temperature : (32.0 to 33.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (221.0 to 223.0) V

Date of Received : 26 February 2024

Date of Calibration : 26 February 2024

Date of Issue : 29 February 2024

Calibrated by : Kittisak Kokaeo

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD Probe

ID No. 400046 & 400047

Cert. No. 67-400047-2

Traceability

Due Date

26 Jul 2024
National Institute of Metrology Thailand (NIMT)

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 67-400117-4

Page : 1 of 2

Submitted by :

Okla Testing & Consulting Service Co., Ltd.

67/35-36, 3rd Floor, Petchkasem 7/1, Petchkasem Rd.,
Watthapra, Bangkok Yai, Bangkok 10600 Thailand

Equipment :

Water Bath

Manufacturer : LabTech

Model : LWB-222A

Range : N/A °C

Resolution : 0.01 °C

Serial No. : BCCLJ23001C

ID No. : OKLA-LAB-008/122011

Environment :

On site calibration was carried out at the Laboratory,

Okla Testing & Consulting Service Co., Ltd.

Ambient Temperature : (32.0 to 33.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (221.0 to 223.0) V

Date of Received : 26 February 2024

Date of Calibration : 26 February 2024

Date of Issue : 29 February 2024

Calibrated by : Permpoon Chanpu

Calibration Method : This instrument was calibrated by In-house method CAL-M4006 based on ASTM E715-80

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD probe

ID No. Cert. No. Due Date Traceability

400029 & 400043 66-400593-1 25 Apr 2024 National Institute of Metrology Thailand (NIMT)

The Uncertainties are for a confidence probability of approximately 95%

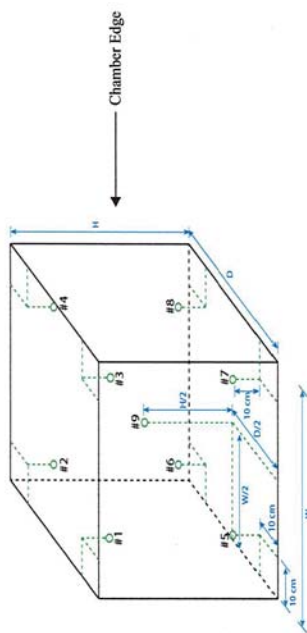
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Certificate No. : J048-TC24021201

Page : 3 of 3

Result of Calibration

Sensor installation at nine locations as show in figure.

Chamber capacity (W x H x D) : (0.55 x 1.61 x 0.42) m : 0.37 m³

Position	1	2	3	4	5	6	7	8	9
Ref. Std/ID No.:	KTD5090	KTD5090	KTD5090	KTD5090	KTD5090	KTD5090	KTD5090	KTD5090	KTD5090

Temperature distribution

Cal. Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No. (Sensor No.9 is REF)									Uncertainty (± °C)
			(Sensor No.9 is REF)									
			1	2	3	4	5	6	7	8	9	
2.0	2.0	2.0	2.03	1.26	1.94	1.31	3.06	2.95	2.21	2.15	2.17	0.44
4.0	4.0	4.0	3.96	3.22	3.84	3.31	5.05	4.91	4.19	4.18	4.14	0.44
6.0	6.0	6.0	5.85	5.16	5.88	5.32	7.07	6.91	6.18	6.24	6.10	0.44

Chamber performance

Cal. Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)		Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
		Min	Average			
2.0	2.0	2.0	2.0	1.07	0.19	2.06
4.0	4.0	4.0	4.0	1.09	0.22	2.04
6.0	6.0	6.0	6.0	0.98	0.24	2.18

Note: The quoted uncertainty include Stability and 20% of Uniformity.

Stability = One-half of the greatest maximum difference of measured temperatures at any one sensor.

Uniformity = The maximum difference of measured temperatures at any sensors and measured temperature at the reference location which are observed at the same time.

Overall Variation = The Difference of the maximum and minimum measured temperatures throughout observation.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2.00, providing a level of confidence of approximately 95%.

- End of Certificate -

Megafil Co., Ltd.

Certificate of Calibration

Certificate No. : 67-200069-1

Page : 1 of 2

Submitted by :

Okla Testing&Consulting Service Co.,Ltd.

67/35-36, 3rd Floor, Petchkasem 7/1, Petchkasem Rd.,

Wathapra, Bangkok Yai, Bangkok 10600 Thailand

Equipment :

Electronic Balance

Manufacturer : Sartorius

Model : BSA224S-CW

Serial No. : 35790699

Capacity : 200 g Resolution : 0.0001 g

On site calibration was carried out at t/Laboratory Environmental,Okla

Testing&Consulting Service Co.,Ltd.

Ambient Temperature : (28.4 to 28.5) °C

Relative Humidity : (49.4 to 51.1) %

Air Pressure : 1012.0 mbar

Date of Received :

26 February 2024

Date of Calibration :

26 February 2024

Date of Issue :

27 February 2024

Calibrated by :

Akaradath Thippichai

Calibration Method :

In-house method CAL-M2001 based on UKAS Publication ref : LAB 14

Edition 7 - November 2022

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Weights

ID No.

Cert. No.

Traceability

Due Date

E261-E264

C02232088

08 Nov 2024

National Institute of Metrology (Thailand), (NIMT)

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

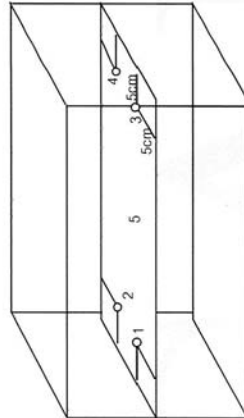
Certificate No. : 67-400117-4

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement



Front

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor					Uncertainty (± °C)	Measured Uniformity (°C)	Measured Stability (°C)	
			No.	1	2	3	4				5
60	As Mark 60	-		60.02	59.97	60.02	59.95	60.05	0.53	0.69	0.40

$$\sqrt{0.53^2 + 0.69^2 + 0.40^2}$$

Remark The uncertainty is not combine uniformity of the water bath

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

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CERTIFICATE OF CALIBRATION

Certificate No. : CDT-116-67

Page 1 of 2 Pages

MEASUREMENT ITEM

: Digital Thermometer with Temperature Sensor

MANUFACTURER

: EUTECH

MODEL/TYPE

: ECO SCAN TEMPS

SERIAL NUMBER

: 816366

ID NUMBER

: -

CONDITION AS-RECEIVED

: Used item

CUSTOMER

: OKLA Testing and Consulting Service Co., Ltd.
67/35-36 Floor 3, Soi Petchakasem 7/1,
Petchakasem Rd, Watthapra, Bangkokkayk, Bangkok 10600.

RECEIVED DATE

: 01 Jul 2024

MEASUREMENT DATE

: 03 Jul 2024

ISSUE DATE

: 04 Jul 2024

ENVIRONMENTAL CONDITIONS:

Ambient condition in the laboratory are as follow:

Temperature : 23.0 ± 3.0 °C

Relative Humidity : 55.0 ± 15.0 %RH

NOTED: The certificate is valid only to the item calibrated on date and place of calibration.

TABULATION OF RESULTS:

The table on next page give the measured values.

Calibrated by:

- ☐ Mr. Sorawit Thachalad
☒ Miss Jitraporn Lertsomphol
☐ Miss Ruangrumpal Phoommit



Approved



Certificate of Calibration

Certificate No. : 67-200069-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Departure of indication from nominal value

Nominal Value (g)	Correction (g)	Uncertainty $\pm$ (g)
0.01	0.0000	0.00011
0.05	0.0000	0.00011
0.1	0.0000	0.00011
0.2	0.0000	0.00011
0.5	0.0000	0.00011
1	0.0000	0.00011
10	0.0000	0.00011
50	0.0000	0.00014
100	0.0000	0.00020
150	0.0001	0.00038
200	0.0002	0.00038

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.00$, providing a level of confidence of approximately 95%

Eccentric error

Load test : 50 g

A	B	C	D	E
-0.0001	0.0001	0.0001	0.0000	0.0000



Repeatability

Load test : 200 g

Sidev. : 0.00000 g

-o0o-



CERTIFICATE OF CALIBRATION

Certificate No. : CRT-061-67

Page 1 of 2 Pages

MEASUREMENT ITEM
MANUFACTURER
MODEL/TYPE
SERIAL NUMBER
ID NUMBER
CONDITION AS-RECEIVED
CUSTOMER

: Digital Thermo Hygrometer
: KEPLER Instrument
: KTH-02
: 234011889
: -
: Used Item
: Olda Testing and consulting services Co., Ltd.
67/35-36, 3rd Fl, Petchkasem soi 7/1, Wat Thapra,
Bangkokkylai, Bangkok, Thailand 10600.

RECEIVED DATE
MEASUREMENT DATE
ISSUE DATE

: 16 Dec 2024
: 19 Dec 2024
: 19 Dec 2024

ENVIRONMENTAL CONDITIONS:

Ambient condition in the laboratory are as follow:

Temperature : 23.0 ± 3.0 °C
Relative Humidity : 55.0 ± 15.0 %RH

NOTED: The certificate is valid only to the item calibrated on date and place of calibration.

TABULATION OF RESULTS:

The table on next page give the measured values.

Calibrated by:

- ☐ Mr. Sorawit Thachalad
☒ Miss Jitraporn Lertsomphol
☐ Miss Ruangsiraporn Phoommit

Approved



Result of Calibration: ☒ Without Adjustment ☐ With Adjustment

Calibration Range: 20 °C to 30 °C

Function:

Table 3: This equipment was connected with Thermocouple sensor type K.
Dimension: Diameter 3 mm. Length 116 mm.

Immersion Depth (mm)	Standard Reading (°C)	UUC Reading (°C)	Error (°C)	Uncertainty (°C)
110	20.047	20.1	0.0	0.26
110	25.043	25.0	0.0	0.26
110	30.034	30.0	0.0	0.26

UUC*: Unit Under Calibration

End of Certificate of Calibration



Continuation of Certificate of Calibration Number: CRT-061-67

Measurement Results:

The results of calibration and associated measurement uncertainties are reported in the table below.

Result of Calibration: ☒ Without Adjustment ☐ With Adjustment

Table 1: The results of calibration of air temperature are reported in table below.

Calibration Range: 20 °C to 30 °C

Determined (°C)	Standard Reading (°C)	UUC Reading (°C)	Error (°C)	Uncertainty ±(°C)
20.00	20.06	20.6	0.5	0.31
25.00	25.04	25.3	0.3	0.31
30.00	30.04	29.6	-0.4	0.31

Table 2: The results of calibration of relative humidity at 23 °C are reported in table below.
Calibration Range: 35%RH to 70%RH

Air Temperature (°C)	Standard Reading (%RH)	UUC Reading (%RH)	Error (%RH)	Uncertainty ±(%RH)
23.04	34.74	36	1	1.0
23.04	44.71	43	-2	1.3
23.00	59.68	58	-2	1.8
23.03	69.61	66	-4	1.8

UUC*: Unit Under Calibration

End of Certificate of Calibration

